



Our standard insert FP 277 is now also available with the coating type KT28.

## Technical Data:

P	7,35 € / piece*	Measures: 12,7x8,5x3,9, r=0,8, Insert seat:: B13 Precision sintered insert with chip-breaker groove, chamfered and rounded cutting edge, supporting surface and plane cutting edge ground Packing units: 20 pcs.
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\* price plus V.A.T.

## <u>Coating</u>

Code: 23, ISO-Classification K15-K20

Very hard wearing carbide type with a new developed TIALN-coating for medium to high cutting speeds with high tooth feed rates, for machining cast iron such as grey, tempered, vermicular, graphite and globular graphite cast iron.

All the best while bringing on the market this type of insert!

Jongen Werkzeugtechnik GmbH & Co. KG INTERNAL PRODUCT INFORMATION