



Jongen Werkzeugtechnik GmbH & Co. KG

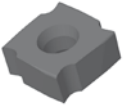

Internal Product Information

FP 94-R
HT50

FP 94-L
HT50

Inserts FP 94-R and FP 94-L for our side milling cutters are now also available with the coating type HT50.

Technical Data:

	FP 94-R HT50	11,60 €* /piece	Measures: 11,0 x 11,0 x 4,7, R = 0,4 - Insert seat: S1 With cheap-breaker groove, peripheral and supporting surface ground, as well as chamfered and rounded cutting edge.
	FP 94-L HT50	11,60 €* /piece	Measures: 11,0 x 11,0 x 4,7, R = 0,4 - Insert seat: S1 With cheap-breaker groove, peripheral and supporting surface ground, as well as chamfered and rounded cutting edge.

Coating Type HT50:

Code 22, ISO- Classification P30-P35

Very tough carbide type with a new developed TIALN-coating for middle up to high cutting speeds for high tooth feed rates. This quality is especially suitable for dry milling. Application areas are roughing and finishing almost all materials such as, structural steel, tool steel, tempered steel, unalloyed, low alloyed and high grade steel, as well as grey cast iron, grey cast iron with globular graphite etc.